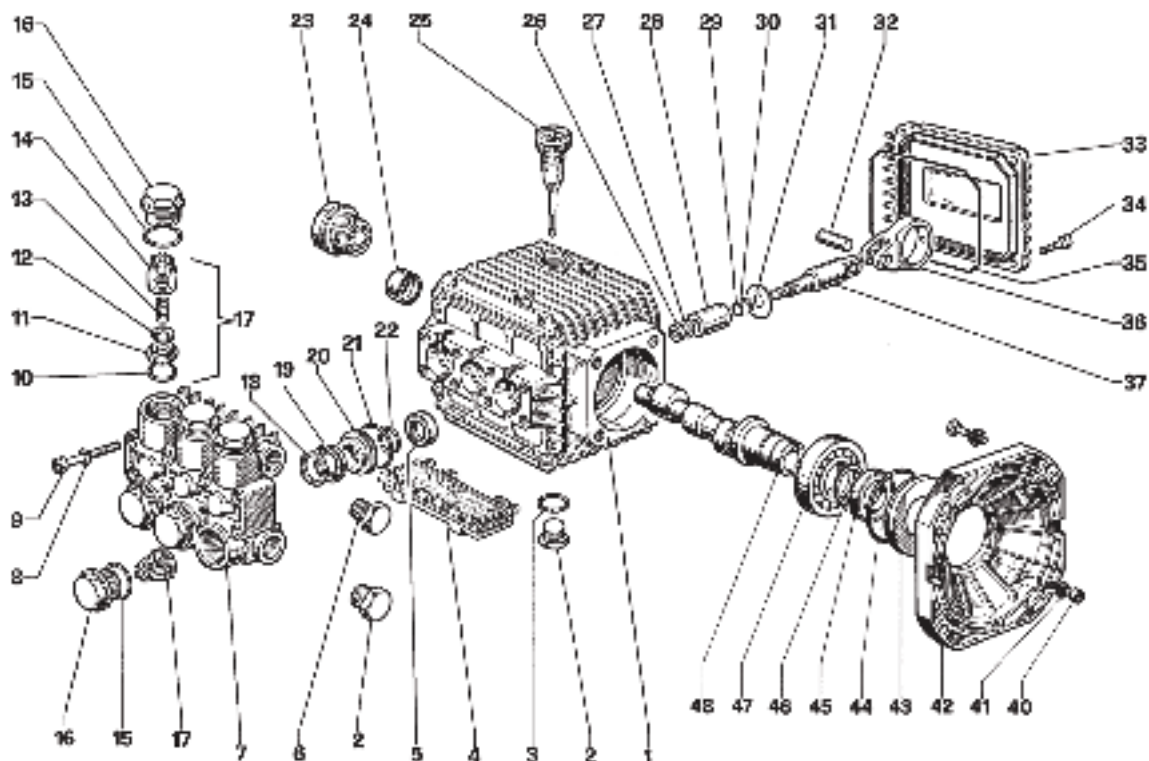




TT Series 51, EBF

GENERAL PUMP *A member of the Interpump Group*



PARTS LIST

ITEM	PART NO.	DESCRIPTION	KIT NO.	QTY.	ITEM	PART NO.	DESCRIPTION	KIT NO.	QTY.	ITEM	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	51010622	Crankcase	1		19.	90262000	Packing	3		34.	99186700	Screw, M6 x 18	4	
2.	98210000	Plug, 3/8-BSP	2			90268100	Packing, 18 mm	3		35.	90391700	Gasket	1	
3.	90383300	O-ring	1		20.	51080070	Packing Retainer	3		36.	51030022	Connecting Rod End	4	
4.	51209102	Protector	1			51080370	Packing Retainer, 18 mm	3		37.	51050056	Piston Guide	3	
5.	710002	Oil Seal	3		21.	90360400	O-ring	3		38.	99334500	Screw, 3/8-BSP	4	
6.	98204100	Plug	1		22.	90383500	O-ring, 15 mm	3		39.	96710400	Washer, M10, Schnorr	4	
7.	51120023	Manifold, Aluminum, 15 mm	1			90384300	O-ring, 18 mm	3		40.	99186700	Screw, M6 x 18	4	
	51120041	Manifold, Brass, 15 mm	1		23.	97596800	Sight Gauge	1		41.	203510	Washer, M6.4, Schnorr	4	
	51120441	Manifold, Brass, 18 mm	1		24.	91801500	Needle Bearing	1		42.	ZFWWU	Flange	1	
8.	203510	Washer, M6.4	12		25.	98210300	Oil Dip Stick	1		43.	50211551	Spacer	1	
9.	99194300	Screw, M6 x 40	12		26.	92221600	Nut, M8	3		44.	90409700	O-ring	1	
10.	701115	O-ring	6		27.	96700800	Washer, M8	3		45.	90164400	Oil Seal	1	
11.	36200366	Valve Seat	6		28.	51040009	Plunger, 15 mm	3		46.	90066700	Snap Ring	1	
12.	36711501	Valve Plate	6			51040109	Plunger, 18 mm	3		47.	20283521	Bearing	1	
13.	97437600	Spring	6		29.	701501	O-ring	3		48.	51020835	Crankshaft (TT9061, TT2021)	1	
14.	36200251	Valve Cage	6		30.	660024	Back-up Ring	3			51021535	Crankshaft (T9051, TT9111)	1	
15.	701002	O-ring	6		31.	96707000	Washer, Flinger	3			51020935	Crankshaft (TT9071, TT2028)	1	
16.	98221800	Valve Cap	6		32.	97731000	Connecting Rod Pin	3			51021835	Crankshaft (TT2035)	1	
17.	100381	Valve Assembly	6		33.	51160022	Crankcase Cover	1						
18.	51100051	Head Ring, 15 mm	3											
	51100151	Head Ring, 18 mm	3											

REPAIR KITS

KIT NO.	1	83	84	86 (15 mm)	96 (15mm)	97 (15mm)	139 (18mm)	140 (18mm)	141 (18mm)
ITEM NO's INCLUDED IN KIT	10, 11, 12, 13, 14 (17)	5	15, 16	20, 21, 22	18, 19, 20, 21, 22	18, 19, 21, 22	20, 21, 22	18, 19, 20, 21, 22	18, 19, 21, 22
NUMBER OF ASSEMBLIES IN KIT	6	3	6	3	1	3	3	1	3
NUMBER OF CYLINDERS KIT WILL SERVICE	3	3	3	3	1	3	3	1	3

TORQUE SPECS*

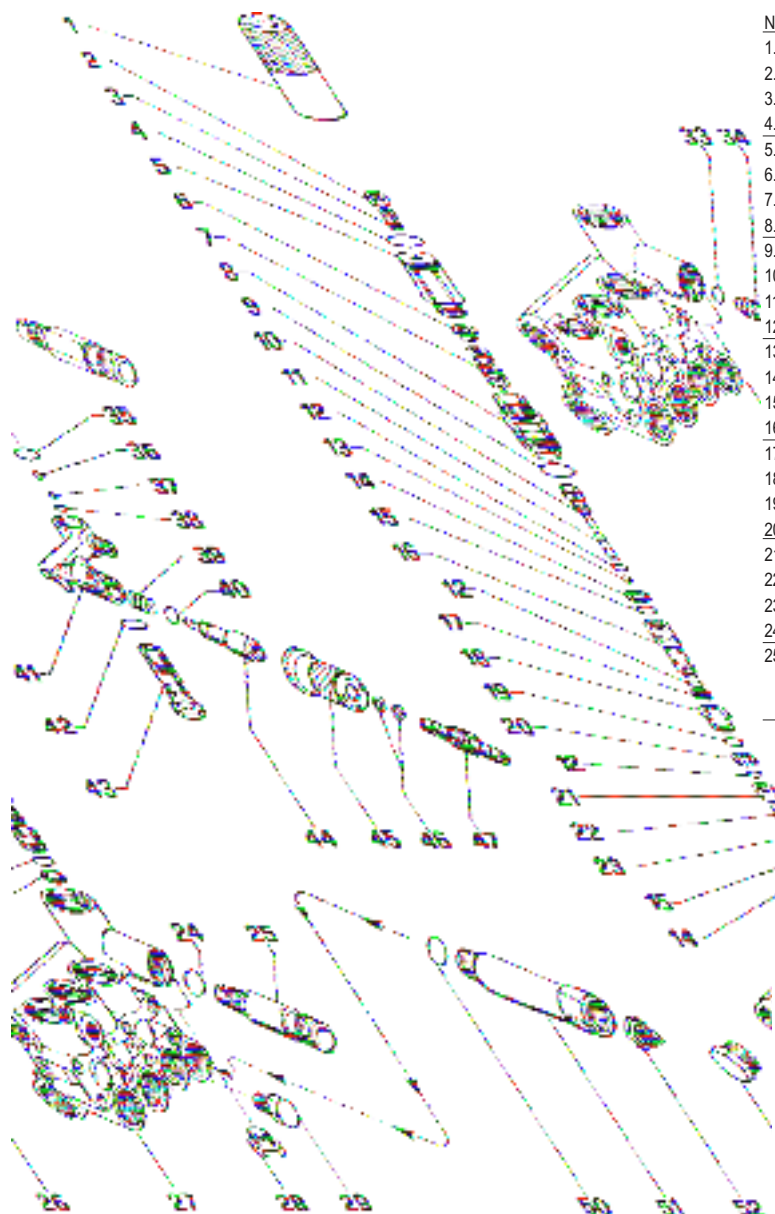
Position	Ft. Lbs.
2	29.4
6	14.7
9	8.8
16	33.1
23	13.2
26	11.0
34	7.3
38	22.1
40	7.3
49	14.7
52	7.3

* Decrease torque by 20% if threads are lubricated

GENERAL PUMP *A member of the Interpump Group***TT 51 Series, U, UI Manifolds****FEATURES**

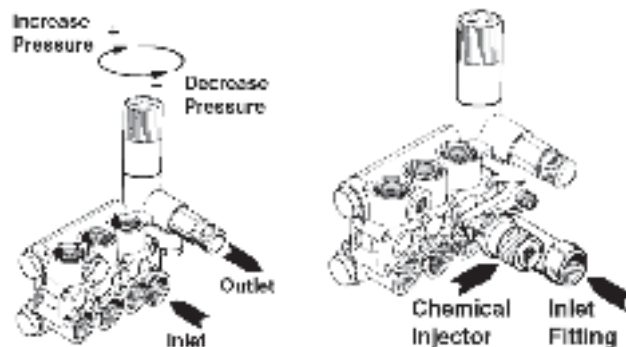
- Features a built-in unloader, with optional chemical injector and optional inlet fitting
- Available in aluminum, (1300 PSI maximum) or brass (1500 PSI maximum)

General Pump recommends using a GRV safety relief device in conjunction with this unloader valve when installed on a positive displacement pump. General Pump is not liable and assumes no responsibility for this valve when used in a customer's high pressure system.

PARTS LIST

NO.	PART NO.	DESC.	QTY	NO.	PART NO.	DESC.	QTY
1.	36318751	Knob	1	26.	98204100	Cap, 1/4BSPP	1
2.	92221800	Nut	1		90210000	Cap, 3/8 BSPP	
3.	99305400	Screw	1	27.	55120022	Manifold, Alum.	1
4.	701019	O-ring	1		55120141	Manifold, Brass	
5.	36318570	Press Regulator	1	28.	98205700	Cap	1
6.	36318970	Seat	1	29.	98204100	Cap	1
7.	91743600	Spring	1	OPTIONAL			
8.†	36318470	Bushing	1	33.†*	701614	O-ring	1
9.†	701002	O-ring	1	34.	10015166	Nozzle, 2.0mm	1
10.†	36318870	Stopper	1		10007666	Nozzle, 2.2mm	
11.†	94733200	Spring	1	35.*	701012	O-ring	1
12.†	90357500	O-ring	3	36.*	94821700	Spring	1
13.†	36333151	Shutter	1	37.*	97478200	Ball	1
14.†	90506500	Anti-ext. Ring	3	38.*	701501	O-ring	1
15.†	701614	O-ring	2	39.*	94738300	Spring	1
16.†	36318970	Control Piston	1	40.*	701612	O-ring	1
17.†	90502500	Anti-ext. Ring	1	41.	36318151	Body	1
18.†	36316570	Valve Guide	1	42.*	701013	O-ring	1
19.†	701014	O-ring	1	43.	36256370	Valve Seat	1
20.†	90507500	Anti-ext. Ring	1	44.	36256470	Shutter	1
21.†	36319066	Valve	1	45.	36256551	Knob	1
22.†	99150900	Screw	1	46.*	701008	O-ring	1
23.†	36316466	Valve Seat	1	47.	36256670	Coupling	1
24.*	90383200	O-ring	1	OPTIONAL			
25.	10007870	Fitting, 3/4 BSPP	1	50.	701115	O-ring	1
	10014770	Fitting, M22		51.	680006	Inlet Fitting	1
	10031870	Fitting, 3/8 NPT		52.	700004	Filter Washer	1

KIT NO.	K94	K102
ITEM NUMBERS INCLUDED IN KIT	24, 33, 35, 36, 37, 38, 39, 40, 42, 46	8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 33
QTY.	1	1



General Pump
is a member of
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