



MAX LMP	25.5
MAX BAR	275
BORE DIA. MM	20
WEIGHT LBS.....	34
OIL CAPACITY.....	32OZ
DISCHARGE THREAD	3/8" F

Technical drawing of the 3/4 G (F) 1000 pump, showing three views: front, side, and top. Dimensions are provided in inches (") and millimeters (mm).

Front View (Left):

- Overall width: 12.17"
- Overall height: 6.99"
- Top dimensions: 2.22", 6.50", 3.15", .29"
- Side dimensions: 2.96", 2.05"
- Bottom dimensions: 1.18", 4.06", 1.65", .59"
- Left side dimensions: 1.54", 2.95", 1.61", 1.42", 2.85"
- Port dimensions: .39 N°4

Side View (Right):

- Overall width: 9.72"
- Overall height: 2.40"
- Top dimensions: 4.07", 5.65", .47", 3.68", .19", 1.77"
- Side dimensions: .51", .43"
- Bottom dimensions: 4.13", 6.26", 7.20"

Top View (Bottom):

- Overall width: 12.17"
- Overall height: 6.99"
- Top dimensions: 2.22", 6.50", 3.15", .29"
- Side dimensions: 2.96", 2.05"
- Bottom dimensions: 1.18", 4.06", 1.65", .59"
- Left side dimensions: 1.54", 2.95", 1.61", 1.42", 2.85"
- Port dimensions: .39 N°4

SPECIAL FEATURES

WET END

- **Manifold:**
 - **Forged Brass:** Strength and no porosity – long life. Higher hydrostatic pressures – safety, performance.
 - **Inlet and Discharge Ports:** Heavy bosses for added strength.
 - **Offset Discharge Ports:** High efficiency, smooth flow.
 - **Bolts:** Eight bolts, 10mm, grade 8.8.
- **Valves:**
 - **Ultra Form Cages:** Durable, strength, and long life.
 - **Poppets, Seat and Spring:** 303 and 400 series stainless steel.
 - **Valve Caps:** Forged. **PATENTED VALVE CAP DESIGN**
- **Packing and Plungers:**
 - **High Pressure Packing:** "V" style (D-1) Buna-N (cotton duct weave base) strong and tightens under load.
 - **Low Pressure Seals:** "U" cup double lip Buna-N for a good positive seat.
 - **Support and Guides:** Machined brass, 2-piece construction to assure proper plunger alignment and to maximize packing and seal life.
 - **Plungers:** Are a special aluminum oxide blend, solid ceramic for long life, strong durability and more resilient.

DRIVE END

- **Bearings:** Oversized for maximum life and load disbursement
- **Bearing Support:** Precision die-cast and machined to assure concentricity and alignment.
- **Crankcase:** Precision die-cast, large cross head for strength, large cooling fins and anodized (for maximum heat dissipation).
- **Rear Cover:** Precision die-cast, O-ring sealed and bayonet style sight glass for positive sealing and locking (no threads to loosen).

- **Plunger Rods:** Stainless steel construction for strength (no plating to scrape off), back-up and O-ring plunger sealing system.
- **Rod Pins:** Precision ground and hardened steel, oversized for load disbursement.
- **Connecting Rods:** Heavy 2-piece special alloy aluminum based, oversized for maximum strength, load disbursement, and life. Heavy pin area construction, for added load strength.
- **Crankshaft:** Forged, precision ground and hardened for extremely long life and durability.
- **Oil Seals and O-rings:** All are constructed of Buna-N rubber. The O-rings have stainless steel garder springs to assure constant tension on the sealing surface.
- **Oil Capacity:** 32 oz.

EXTRA FEATURES

- **Dyno Proven:** All pumps are dyno tested to assure the theoretical design meets the actual design.
- **Valve Design:** Each pump series has a valve design that optimizes its highest efficiency.
- **Hot Water:** High temperature kits are available to 180°F. Refer to breakdown.
- **Wet End Repair:** Very simple no special tools required.
- **Design:** Using advanced fluid handling design programs. Overall pump efficiency is increased.

M SERIES PUMPS FEATURES NEW PLUNGER AND PAKING SYSTEMS.